

▶ DEXON GLOSS ENAMEL

Product Description

Dexon Enamel Gloss is a top quality Lead free alkyd paint providing a brilliant high gloss luxury finish.

Recommended Use

Ideal for use on interior wooden and steel surfaces. Also recommended on interior gypsum board, cement plaster and concrete surfaces.

Physical Properties

Color More than 10,000 colors can be tinted in the DEXON Multicolor machine.

Solids (vol %)* 39 ± 2

Surface Preparation

The substrate must be sound, clean, dry, free from dust, oil, grease and laitance etc. All traces of release agents must be removed. On chalky and dusty surfaces, all loose material must be removed by stiff bristle brushing.

Film Thicknes & Spreading Rate

	Minimum	Maximum	Typical
- Film thickness, dry (µm)	28	38	44
- Film thickness, wet (µm)	74	98	89
- Theoretical spreading rate (m ² /l)	12.5	9.5	11

Application Data

Mixing ratio (volume) Single pack.
 Thinner/Cleaner Water

Application Methods

Sponge Roller or Hopper Gun

Package Size

1L, 5 US Gallon and 1US Gallon
 Packing may vary from country to country according to local requirements.



Storage

The product must be stored in accordance with national regulations. The product must be kept in a cool and well-ventilated place, protected from heat and direct sunlight. Containers must be kept tightly closed.

Drying Time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- Good ventilation (Outdoor exposure or free circulation of air)
- Typical film thickness
- One coat on top of inert substrate
- Relative humidity 70%

Substrate Temperature

	23°C	35°C	45°C
- Surface dry	3 h	2 h	1 h
- Through dry	8 h	7 h	6 h
- Dry to recoat, minimum	8 h	7 h	6 h
- Dry to recoat, maximum			

1- In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied - reference is made to the corresponding system data sheet.

2- The surface should be dry and free from any contamination prior to application of the subsequent coat.

Handling

Handle with care. Stir well before use.

Health & Safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.